

Throttle Shaft Bushings and Tools

Carb. Model	Bushing	Shaft Size	Counterbore Reamer	Bushing Driver	Shaft Line Reamer
20-X9	CR9-22, CR9-23*	$\frac{9}{32}$ "	C161-73-2	C161-72-2	C161-71-2
20-10, 11, 12	CR9-22, CR9-23*	$\frac{9}{32}$ "	C161-73-2	C161-72-2	C161-71-2
20-P12	CR9-5, CR9-30*	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
20AV16	CR9-5, CR9-27*	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
22AX8	CR9-36, CR9-35*	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
23-X9	CR9-22, CR9-23*	$\frac{9}{32}$ "	C161-73-2	C161-72-2	C161-71-2
23-10, 11, 12	CR9-22, CR9-23*	$\frac{9}{32}$ "	C161-73-2	C161-72-2	C161-71-2
23AV16	CR9-5, CR9-27*	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
28-X9	C9-56, C9-55*	$\frac{5}{16}$ "	C161-73-2	C161-72-3	C161-71-3
28-10, 11, 12	C9-56, C9-55*	$\frac{5}{16}$ "	C161-73-2	C161-72-3	C161-71-3
28ADA10	CR9-3	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
29-11, 12	CR9-3	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
29-14,16	CR9-27	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
30-11	CR9-22	$\frac{9}{32}$ "	C161-73-2	C161-72-2	C161-71-2
30BW11GM	C9-59	$\frac{9}{32}$ "	C161-73-2	C161-72-2	C161-71-2
50AY12	CR9-16	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
51A9, X9	CR9-21	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
52A14	CR9-5	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
54A20	CR9-5	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
61A5, S5	CR9-13	$\frac{1}{4}$ "	C161-73-1	C161-72-1	C161-71-1
61-7, X7, S7	CR9-13	$\frac{1}{4}$ "	C161-73-1	C161-72-1	C161-71-1
61SL7	C9-41	$\frac{1}{4}$ "	C161-73-1	C161-72-1	C161-71-1
62-9, X9	C9-56, C9-55*	$\frac{5}{16}$ "	C161-73-2	C161-72-3	C161-71-3
62-10, X10	CR9-45, CR9-44*	$\frac{5}{16}$ "	C161-73-2	C161-72-3	C161-71-3
62-12	CR9-16	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
63-10, 11, 12	CR9-3	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
63-14, 16	CR9-27	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
80BV10	CR9-22, CR9-23*	$\frac{9}{32}$ "	C161-73-2	C161-72-2	C161-71-2
82BV10	CR9-22, CR9-23*	$\frac{9}{32}$ "	C161-73-2	C161-72-2	C161-71-2
86B6	CR9-13	$\frac{1}{4}$ "	C161-73-1	C161-72-1	C161-71-1
88ADA11	CR9-5	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
89ADA11	CR9-5	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
93 $\frac{1}{2}$ I	CR9-22	$\frac{9}{32}$ "	C161-73-2	C161-72-2	C161-71-2
93 $\frac{1}{2}$ W	CR9-1	$\frac{1}{4}$ "	C161-73-3	C161-72-1	C161-71-1
94 $\frac{1}{2}$ I	CR9-1	$\frac{1}{4}$ "	C161-73-3	C161-72-1	C161-71-1
124 $\frac{1}{2}$ T, TX	C9-55	$\frac{5}{16}$ "	C161-73-2	C161-72-3	C161-71-3
124 $\frac{1}{2}$ EX	CR9-14	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
129-16	CR9-27	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
154	CR9-2	$\frac{9}{32}$ "	C161-73-3	C161-72-2	C161-71-2
155, 156	CR9-3	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
157, MV, MH	CR9-5	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
158, MV, MS	CR9-5	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4
161-7, X7	CR9-13	$\frac{1}{4}$ "	C161-73-1	C161-72-1	C161-71-1
162-9, X9	C9-56, C9-55*	$\frac{5}{16}$ "	C161-73-2	C161-72-3	C161-71-3
193 $\frac{1}{2}$, X	CR9-13	$\frac{1}{4}$ "	C161-73-1	C161-72-1	C161-71-1
228-10, 11, 12	C9-56, C9-55*	$\frac{5}{16}$ "	C161-73-2	C161-72-3	C161-71-3
255 $\frac{1}{2}$	CR9-2	$\frac{9}{32}$ "	C161-73-3	C161-72-2	C161-71-2
256Y	CR9-2	$\frac{9}{32}$ "	C161-73-3	C161-72-2	C161-71-2
263-11, 12	CR9-3	$\frac{5}{16}$ "	C161-73-3	C161-72-3	C161-71-3
263-14, 16	CR9-27	$\frac{3}{8}$ "	C161-73-4	C161-72-4	C161-71-4

* Short bushing—to be used in narrow shaft boss.

Throttle Shaft Bushings and Tools (Continued)

Carb. Model	Bushing	Shaft Size	Counterbore Reamer	Bushing Driver	Shaft Line Reamer
324½, X	CR9-14.....	5/16"	C161-73-3	C161-72-3	C161-71-3
454	CR9-2.....	9/32"	C161-73-3	C161-72-2	C161-71-2
455, 456	CR9-3.....	5/16"	C161-73-3	C161-72-3	C161-71-3
457, S, 458	CR9-5.....	3/8"	C161-73-4	C161-72-4	C161-71-4
554	CR9-22.....	9/32"	C161-73-2	C161-72-2	C161-71-2
555, 556	CR9-3.....	5/16"	C161-73-3	C161-72-3	C161-71-3
557, 558	CR9-5.....	3/8"	C161-73-4	C161-72-4	C161-71-4
655½	CR9-2.....	9/32"	C161-73-3	C161-72-2	C161-71-2
656Y	CR9-2.....	9/32"	C161-73-3	C161-72-2	C161-71-2
755½	CR9-2.....	9/32"	C161-73-3	C161-72-2	C161-71-2
756	CR9-2.....	9/32"	C161-73-3	C161-72-2	C161-71-2
1510MV	CR9-5.....	3/8"	C161-73-4	C161-72-4	C161-71-4
1510MVO	CR9-5.....	3/8"	C161-73-4	C161-72-4	C161-71-4
C5FE	CR9-3.....	5/16"	C161-73-3	C161-72-3	C161-71-3
C5RE	CR9-3.....	5/16"	C161-73-3	C161-72-3	C161-71-3
C6EV, X	CR9-5.....	3/8"	C161-73-4	C161-72-4	C161-71-4
IN156D	CR9-8, CR9-3*.....	5/16"	{ C161-73-3 C161-73-4 }	C161-72-3	C161-71-3
IN157	CR9-5.....	3/8"	C161-73-4	C161-72-4	C161-71-4
IN158	CR9-5.....	3/8"	C161-73-4	C161-72-4	C161-71-4
IN166D	CR9-8, CR9-3*.....	5/16"	{ C161-73-3 C161-73-4 }	C161-72-3	C161-71-3
IN167, SJ	CR9-5.....	3/8"	C161-73-4	C161-72-4	C161-71-4
IN180	CR9-22, CR9-23*.....	9/32"	C161-73-2	C161-72-2	C161-71-2
K5, 5S, 5½S	CR9-16.....	5/16"	C161-73-3	C161-72-3	C161-71-3
K5A	CR9-6, CR9-14*.....	5/16"	C161-73-3	C161-72-3	C161-71-3
K5AC	CR9-16.....	5/16"	C161-73-3	C161-72-3	C161-71-3
K6, A	CR9-6, CR9-14*.....	5/16"	C161-73-3	C161-72-3	C161-71-3
R20	CR9-13.....	1/4"	C161-73-1	C161-72-1	C161-71-1
R20M	CR9-13.....	1/4"	C161-73-1	C161-72-1	C161-71-1
R20T, S	CR9-13.....	1/4"	C161-73-1	C161-72-1	C161-71-1
TR20	CR9-13.....	1/4"	C161-73-1	C161-72-1	C161-71-1
TU3, Y	CR9-13.....	1/4"	C161-73-1	C161-72-1	C161-71-1
TU3½	CR9-13.....	1/4"	C161-73-1	C161-72-1	C161-71-1
TU4	CR9-1.....	1/4"	C161-73-3	C161-72-1	C161-71-1
TU4C, V	CR9-1, CR9-19*.....	1/4"	C161-73-3	C161-72-1	C161-71-1

* Short bushing—to be used in narrow shaft boss.

ZENITH CARBURETOR DIVISION

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